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NEWS	2			"Ask CAS" for self-help around the clock
NEWS		Feb		PCTGEN now available on STN
NEWS	4	Feb	24	TEMA now available on STN
NEWS		Feb		NTIS now allows simultaneous left and right truncation
NEWS	6	Feb	26	PCTFULL now contains images
NEWS	7	Mar		SDI PACKAGE for monthly delivery of multifile SDI results
NEWS				PATDPAFULL now available on STN
NEWS	9	Mar	24	Additional information for trade-named substances without structures available in REGISTRY
NEWS		Apr		Display formats in DGENE enhanced
NEWS		Apr		MEDLINE Reload
NEWS		Apr		Polymer searching in REGISTRY enhanced
NEWS		AUG		Indexing from 1937 to 1946 added to records in CA/CAPLUS
NEWS	14	Apr	21	New current-awareness alert (SDI) frequency in WPIDS/WPINDEX/WPIX
NEWS	15	Apr	28	RDISCLOSURE now available on STN
NEWS	16	May	05	Pharmacokinetic information and systematic chemical names added to PHAR
NEWS	17	May	15	MEDLINE file segment of TOXCENTER reloaded
NEWS	18	May	15	Supporter information for ENCOMPPAT and ENCOMPLIT updated
NEWS		May		Simultaneous left and right truncation added to WSCA
NEWS	20	May	19	RAPRA enhanced with new search field, simultaneous left and right truncation
NEWS	21	Jun	06	Simultaneous left and right truncation added to CBNB
NEWS	22	Jun	06	PASCAL enhanced with additional data
NEWS	23	Jun	20	2003 edition of the FSTA Thesaurus is now available
NEWS	24			HSDB has been reloaded
NEWS				Data from 1960-1976 added to RDISCLOSURE
NEWS				Identification of STN records implemented
NEWS		Jul		Polymer class term count added to REGISTRY
NEWS	28	Jul	22	INPADOC: Basic index (/BI) enhanced; Simultaneous Left and Right Truncation available
NEWS	29	AUG	05	New pricing for EUROPATFULL and PCTFULL effective August 1, 2003
NEWS	30	AUG	13	Field Availability (/FA) field enhanced in BEILSTEIN
NEWS		AUG	15	PATDPAFULL: one FREE connect hour, per account, in September 2003
NEWS	32	AUG	15	PCTGEN: one FREE connect hour, per account, in September 2003
NEWS	33	AUG	15	RDISCLOSURE: one FREE connect hour, per account, in
NEWS	34	AUG	15	September 2003 TEMA: one FREE connect hour, per account, in

September 2003

NEWS 35 AUG 18 Data available for download as a PDF in RDISCLOSURE NEWS 36 AUG 18 Simultaneous left and right truncation added to PASCAL

18/08/2003Page 2 12:19 < golam shameen 08/18/2003

NEWS EXPRESS April 4 CURRENT WINDOWS VERSION IS V6.01a, CURRENT

MACINTOSH VERSION IS V6.0b(ENG) AND V6.0Jb(JP) AND CURRENT DISCOVER FILE IS DATED 01 APRIL 2003

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This file contains CAS Registry Numbers for easy and accurate substance identification.

=> s phthalic(w)anhydride 45600 PHTHALIC 2 PHTHALICS 45600 PHTHALIC (PHTHALIC OR PHTHALICS) 182800 ANHYDRIDE 29930 ANHYDRIDES 192432 ANHYDRIDE . .... (ANHYDRIDE OR ANHYDRIDES)

25878 PHTHALIC (W) ANHYDRIDE

=> s 11 and process 1840575 PROCESS

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18/08/2003Page 3 12:19 <golam shameen 08/18/2003
       1198921 PROCESSES
       2722877 PROCESS
                  "(PROCESS OR PROCESSES)
          2395 L1 AND PROCESS
1,2
            and resident and
=> s 12 and oxidation
        389118 OXIDATION
          4646 OXIDATIONS
        390347 OXIDATION
                  (OXIDATION OR OXIDATIONS)
        659361 OXIDN
          8319 OXIDNS
        661060 OXIDN
                  (OXIDN OR OXIDNS)
        790702 OXIDATION
                  (OXIDATION OR OXIDN)
        421 L2 AND OXIDATION
L3
=> s 13 and catalyst
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        637943 CATALYSTS
        811717 CATALYST
                  (CATALYST OR CATALYSTS)
           252 L3 AND CATALYST
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=> s 14 p/dt
MISSING OPERATOR L4 P/DT
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nested terms that are not separated by a logical operator.
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           117 L4 AND P/DT
=> s 15 us/pc
MISSING OPERATOR L5 US/PC
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nested terms that are not separated by a logical operator.
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       1184059 US/PC
            53 L5 AND US/PC
=> s 16 and py<=1998
      18916393 PY<=1998
Ĺ7
            46 L6 AND PY<=1998
≤> d 17 ibib abs hitstr tot
   ANSWER 1 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN
ACCESSION NUMBER:
                         1998:760025 CAPLUS
DOCUMENT NUMBER:
                          129:331158
TITLE:
                         Process and imide catalysts for
                         the oxidation of nonaromatic ethers to
                         esters or anhydrides
INVENTOR (S):
                          Ishii, Yasutaka; Nakano, Tatsuya
PATENT ASSIGNEE(S):
                         Daicel Chemical Industries, Ltd., Japan
                          Eur. Pat. Appl., 12 pp.
SOURCE:
                         CODEN: EPXXDW
DOCUMENT TYPE:
                         Patent
LANGITAGE .
                          English
FAMILY ACC. NUM. COUNT:
PATENT INFORMATION:
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PATENT NO.
                    KIND DATE
                                        APPLICATION NO. DATE
                     A1 19981118
    EP 878458
                                        EP 1998-108533 19980511 <--
        R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
            IE, SI, LT, LV, FI, RO
    JP 10316610
                    A2 19981202
                                         JP 1997-122526
                                                        19970513 <--
    US 6037477
                     Α
                          20000314
                                        US 1998-74604
                                                         19980508 <--
PRIORITY APPLN. INFO.:
                                      JP 1997-122526
                                                         19970513
OTHER SOURCE(S):
                       MARPAT 129:331158
GI
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AB Linear or cyclic nonarom. ethers (e.g., phthalide) are oxidized with oxygen in the presence of an imide oxidn. catalyst [1; R1, R2 = H, halogen, alkyl, aryl, cycloalkyl, OH, alkoxycarbonyl, acyl; n = 1-3; X = 0, OH, R1R2 = double bond or (non arom. ring moietyl and an optional cocatalyst (e.g., a transition metal compd.) to produce the corresponding chain or cyclic ester or anhydride in high yield and selectivity. Thus, phthalide was oxidized in PhCN in the presence of 2 mol % N-hydroxyphthalimide with O2(g) at 100.degree., producing phthalic anhydride in 46% yield.

REFERENCE COUNT: 4 THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L7 ANSWER 2 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN

ACCESSION NUMBER: 1998:589505 CAPLUS

DOCUMENT NUMBER: 129:231139

TITLE: Manufacture of phthalic anhydride

and catalyst for the process
INVENTOR(S): Hefele, Gerhard; Kratzer, Otto; Scheidmeir, Walter;

inventor(s): neteric, derinator, kraczer, Octo; scherdmerr, warter;

Ulrich, Bernhard
PATENT ASSIGNEE(S): BASF A.-G., Germany

SOURCE: Ger. Offen., 7 pp.
CODEN: GWXXBX

DOCUMENT TYPE: Patent
LANGUAGE: German

LANGUAGE: Ge FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

PA:	TENT 1	NO.		KII	ND	DATE			A.	PPLI	CATIO	ON NO	ο.	DATE				
									-									
	1970			A:	1	1998	0903		D:	E 19	97-1	97079	943	1997	0227	<		
DE	1970	7943		C:	2	1999	0708											
WO	9837	965		A.	1	1998	0903		W	19	98-EI	2779		1998	0212	<		
	W:	CN,	JP,	KR,	SG,	US												
	RW:	AT,	BE,	CH,	DE,	DK,	ES,	FI,	FR,	GB,	GR,	IE,	IT,	LU,	MC,	NL,	PT,	SE
EP	9647	14		A.	1	1999	1222		E	2 19	98-9:	12298	3	1998	0212			
EP	9647	14		B:	1	2003	0423											
	R:	ΑT,	BE,	DE,	ES,	FR,	GB,	IT,	NL,	SE								

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18/08/2003Page 5 12:19 <golam shameen 08/18/2003
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T2 20010828
B 20030402
E 20030515
                                         JP 1998-537233
                                                          19980212
     JP 2001513091
     CN 1104279
                                          CN 1998-802911
                                                           19980212
                                         AT 1998-912298 19980212
     AT 238099
                      В
     TW 425393
                           20010311
                                          TW 1998-87102805 19980226
    TW 425393 B 20010311
US 6458970 B1 20021001
                                       US 1999-380214 19990826 <--
PRIORITY APPLN. INFO.:
                                      DE 1997-19707943 A 19970227
                                       WO 1998-EP779
                                                      W 19980212
   Phthalic anhydride (I) is manufd. by gas-phase
ΔR
    oxidn. of o-xylene and/or naphthalene with an O2-contg. gas in 2
     stages over a catalyst consisting of an active layer comprising
     TiO2 and V2O5 supported on an inert nonporous carrier: in the first stage
     the active catalyst layer contains V2O5 3-6, Cs 0.3-0.5, and
     anatase to 100 wt.%; the second-stage catalyst active layer
     contains V205 1-10, Sb203 0-10, Cs or Rb 0.01-0.3, P 0.01-0.3, and anatase
     to 100 wt.%. A catalyst system of this type produced I in 83.5%
     yield initially and 82.7% yield after 1 yr of operation. The amt. of
     xylene in the exit gases was 31 mg/m3, sufficiently slight that no special
     purifn, was required to protect the environment.
                               THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS
REFERENCE COUNT:
                        3
                               RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT
   ANSWER 3 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN
ACCESSION NUMBER:
                        1998:585979 CAPLUS
DOCUMENT NUMBER:
                        129:203393
TITLE:
                        Improved preparation of phthalic
                        anhydride
INVENTOR (S):
                        Lindstroem, Jan
                        Neste Oy, Finland
PATENT ASSIGNEE(S):
                        Ger. Offen., 6 pp.
                        CODEN: GWXXBX
DOCUMENT TYPE:
                        Patent
LANGUAGE:
                        German
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:
                 KIND DATE
                                         APPLICATION NO. DATE
     PATENT NO.
     ------
                                        DE 1998-19807018 19980219 <--
    DE 19807018 A1 19980827
    SE 9700655
                     A 19980511
                                          SE 1997-655
                                                           19970225 <--
    X 19300511

US 5969160 A 19991019

IT 1298227 B1 19991220

CN 1194969 A 19981007

CN 1069628 B 20010815
                                                           19980211 <--
                                          US 1998-21749
                                          IT 1998-MI259
                                                           19980211
                                          CN 1998-107706 19980224 <--
PRIORITY APPLN, INFO.:
                                       SE 1997-655
                                                       A 19970225
   Phthalic anhydride is manufd. by gas-phase
     oxidn. of o-xylene or naphthalene in the presence of V2O5 or TiO2
     using a salt-cooled main reactor and a second or post-reactor not provided
     with salt cooling. The process allows for a simplified reactor
     and catalyst arrangement and results in decreased phthalide
     formation in the final product. In an example, a yield of 95.9-96.3%
     phthalic anhydride contg. 0.06-0.08% phthalide was
     consistently obtained during a 2-wk run using V205 catalyst and
    o-xvlene.
    ANSWER 4 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN
ACCESSION NUMBER:
                        1998:268454 CAPLUS
DOCUMENT NUMBER:
                         128:294600
TITLE:
                        Process for the preparation of
                        phthalic anhydride by catalytic
                        gas-phase oxidation
```

INVENTOR(S): Hara, Tadanori; Nakamura, Nobuyoshi
PATENT ASSIGNEE(S): Nippon Steel Chemical Co., Ltd., Japan; Hara,

18/08/2003Page 6 12:19 <golam shameen 08/18/2003

Tadanori; Nakamura, Nobuyoshi

SOURCE: PCT Int. Appl., 34 pp.

Patent

CODEN: PIXXD2

DOCUMENT TYPE:

Japanese

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE -----WO 1997-JP3823 19971022 <--A1 19980430 WO 9817608 W: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, HU, ID, IL, IS, JP, KE, KG, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, AM, AZ, BY, KG, KZ, MD, RU, TT, TM RW: GH, KE, LS, MW, SD, SZ, UG, ZW, AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG TW 415939 B 20001221 TW 1997-86115331 19971017 ZA 9709362 A 19980512 ZA 1997-9362 19971020 <--AU 9747224 A1 19980515 AU 1997-47224 19971022 <--EP 985648 A1 20000315 EP 1997-909587 19971022 EP 985648 B1 20030521 R: BE, DE, FR, GB, IT CN 1237951 A 19991208 CN 1997-199821 19971027 A 20000825 KR 2000052776 KR 1999-703588 19990423 B1 20020409 US 6369240 US 1999-297019 19990423 <--JP 1996-280625 A 19961023 PRIORITY APPLN. INFO.: JP 1996-280626 A 19961023 WO 1997-JP3823 W 19971022 OTHER SOURCE(S): CASREACT 128:294600 Characterized is a gas-phase oxidization process which comprises passing a gaseous feed mixt. comprising a gas contg. mol. oxygen and an optionally substituted hydrocarbon through a fixed-bed catalyst layer to oxidize the hydrocarbon, wherein the porosity of the catalyst layer increases gradually along at least one stage when the mixt. flows down from the upstream side. This process enables high-yield and high-productivity gas-phase oxidn. of various hydrocarbons such as naphthalene, xylene, durene, acenaphthene, anthracene and indene. Thus, naphthalene was oxidized by O over V2O5-Cs2SO4-P2O5-BaO catalyst at 340-360.degree. at feeding speed of 300 g/h to give 100% phthalic anhydride.

THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS

RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

4 L7 ANSWER 5 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN ACCESSION NUMBER: 1995:996888 CAPLUS

DOCUMENT NUMBER: 124:88120

TITLE: Preparation of phthalic anhydride

from naphthalene or o-xylene INVENTOR (S): Fuderer, Andrija

REFERENCE COUNT:

PATENT ASSIGNEE(S): Germany

SOURCE: Ger. Offen., 6 pp.

CODEN: GWXXBX

DOCUMENT TYPE:

Patent LANGUAGE: German

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE ---------------------DE 4412737 A1 19951019 DE 1994-4412737 19940413 <-- 18/08/2003Page 7 12:19 <golam shameen 08/18/2003

US 5608083 A 19970304 US 1995-417798 19950406 <-EP 686633 A1 19951213 EP 1995-105367 19950410 <-R: AT, BE, CH, DE, ES, FR, GB, GR, IT, LI, NL, PT, SE
PRIORITY APPLN. INFO:

AB The title process, which permits a marked decrease in gas
through-put in the reactor, uses .gtoreq.2 reactors, the effluent from the
lst of which is mixed with sufficient raw materials (or a gas stream
contg. raw materials) in amts. giving an O-org. material mol ratio <7:1
and fed to the succeeding reactor. A mixt. (contg. 16.5% O) of fresh air
1500 and offgas 500 kg-mol/h was compressed, preheated, mixed with 26
kg-mol/h o-xylene, passed over a fluidized catalyst bed, and the
reaction gas was cooled in a heat exchanger to 370. degree. mixed with 40
kg-mol/h o-xylene (giving a gas contg. 11.9 mol% 0 and 3.1 mol% org.
matter), fed to a 2-stage pipe reactor, and cooled to qive 4000 kg/h crude

product, while another 4000 kg/h was recovered from the desublimator.

L7 ANSWER 6 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN

ACCESSION NUMBER: 1995:302824 CAPLUS

DOCUMENT NUMBER: 122:56792

TITLE: Process for producing sulfonylbis (

phthalic anhydride)

INVENTOR(S): Brugge, Stephen P.; Holzhauer, Juergen K.; Wolff,

Thomas E.

PATENT ASSIGNEE(S): Amoco Corporation, USA

SOURCE: U.S., 19 pp.
CODEN: USXXAM

DOCUMENT TYPE: Patent LANGUAGE: English

LANGUAGE: English FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

anhydride).

APPLICATION NO. DATE KIND DATE ----------------US 1990-542742 US 5342968 A 19940830 19900622 <--19900622 PRIORITY APPLN. INFO.: US 1990-542742 The title method comprises combining, in an oxidn. reactor, a lig. mixt. of 3.3',4,4'-tetramethyl di-Ph sulfone. C2-6 aliph. carboxylic acid solvent, and an oxidn, catalyst (sol, in the solvent) and constituted by cobalt, manganese, zirconium, and bromine, at 275-440.degree.F and 100-400 psiq, and maintaining the resulting mixt. at said temp. and pressure in the presence of a mol. oxygen-contg. gas until a reaction mixt. enriched in sulfonyl bis (phthalic acid) is produced; The sulfonyl bis(phthalic acid) is recovered from the resulting reaction mixt. by cooling to crystallize at least some of the sulfonyl bis (phthalic acid) present and sepg. therefrom solid cryst. sulfonyl bis phthalic acid); and (c) dehydrating the recovered solid sulfonyl bis(phthalic acid) at 370-500.degree.F by maintaining the recovered sulfonyl bis(phthalic

acid) at the elevated temp. for a time sufficient to convert the solid

L7 ANSWER 7 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN ACCESSION NUMBER: 1993:581491 CAPLUS

DOCUMENT NUMBER: 119:181491

TITLE: Oxidation of ortho-xylene using a fluidized

sulfonyl bis (phthalic acid) to sulfonyl bis (phthalic

bed catalyst

INVENTOR(S): Ivanov, Alexey A.; Mescheryakov, Vitaly D.; Stepanov, Sergey P.; Chaykovsky, Sergey P.; Yabrov, Alexandr A.; Gaevoy, Victor P.; Pokrovskaya, Svetlana A.;

Sadovskaya, Ecaterina M.; Sheplev, Valentin S.;

Ermakov, Youry P.

PATENT ASSIGNEE(S): Institute of Catalysis, USSR

SOURCE: U.S., 9 pp.

## 18/08/2003Page 8 12:19 <golam shameen 08/18/2003

CODEN: USXXAM

DOCUMENT TYPE: Patent LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO. APPLICATION NO. DATE KIND DATE -----US 1991-716635 19910617 <--US 1993-33338 19930318 <--US 1991-716635 19910617 US 5225575 A 19930706 US 5380497 A 19950110 PRIORITY APPLN. INFO.: AB The process with improved product yield comprises reacting 60-95% of the total o-xylene in a 1st contact zone at 300-500.degree., passing the reaction mixt., while restricting the back circulation, contg. the unreacted xylene and catalyst to a 2nd contact zone which has a greater vol. than the 1st contact zone and which is maintained at a temp. .gtoreq.50.degree. lower than that of the 1st zone, adsorbing xylene

from the reaction mixt. on the surface of the solid catalyst. and returning the catalyst to the 1st contact zone. O-xylene and air were fed into a reactor contg. a V205-TiO2-K3PO4 catalyst supported on SiO2, two contact zones with temp. controlled at 360.degree. and 250 degree, were established, and the catalyst recirculation ratio to high temp. zone was 7 L/s, resulting in 92% yield of

phthalic anhydride. The yield dropped to 67 vol% when only 1 reaction zone was used at 330.degree..

ANSWER 8 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN 1993:517285 CAPLUS

ACCESSION NUMBER: DOCUMENT NUMBER:

119:117285

TITLE: Preparation of benzoxathiaazabicvclododecines as novel

DNA gyrase inhibitors INVENTOR(S):

Arisawa, Mikio; Goetschi, Erwin; Kamiyama, Tsutomu; Masciadri, Raffaello; Shimada, Hisao; Watanabe, Junko;

Hebeisen, Paul; Link, Helmut

Hoffmann-La Roche, F., und Co. A.-G., Switz. PATENT ASSIGNEE(S):

PCT Int. Appl., 164 pp. SOURCE:

CODEN: PIXXD2 DOCUMENT TYPE: Patent LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE ----------WO 9218490 A1 19921029 WO 1992-EP809 19920409 <--W: JP, US RW: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LU, MC, NL, SE EP 535192 A1 19930407 EP 535192 B1 19960619 EP 1992-908147 19920409 <--R: AT, BE, CH, DE, DK, FR, GB, IT, LI, NL JP 05508167 T2 19931118 JP 1992-507648 AT 139532 E 19960715 AT 1992-908147 19920409 <--AT 1992-908147 19920409 <--US 5294609 A 19940315 US 1992-952537 19921209 <--US 5399741 A 19950321 US 1994-177483 19940106 <--US 5486466 A US 1994-339442 19941114 <--19960123 PRIORITY APPLN. INFO.: EP 1991-106105 19910417

WO 1992-EP809 19920409 US 1992-952537 19921209 US 1994-177483 19940106

OTHER SOURCE (S): MARPAT 119:117285

1

AB A process for the prepn. of the title compds. I (XI = S or SO, X2 = C(0) or C(S), RI = H, alkyl, halogen, R2,R3 = H, alkyl, halogen, amino, acylamino, R4 = H, R5 = H, esterified carboxy or amidated carboxy, R6,R7 = H, alkyl, R8 = H, alkyl, esterified carboxy or amidated (thio) carboxy group) useful as antimicrobials, are prepd. E.g., 1.1 g of 3,5-diacetoxy-6-[(R)-2-((S)-2-(1-tert-butoyformamido)-3-methylbenzoic acid was added to dithiobis(4-tertbutyl-1-isopropylimidazole) and PPH3 (.74 g) to give tert-Bu (4R, 7S)-12,14-diacetoxy-1,3,4,5,6,7,8,10-octahydro-4-methoxy carbonyl-11-methyl-6,10-dioxo-9,2,5-benzoxa thiaazacyclododecine-7-carbamate as white crystals.

L7 ANSWER 9 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN

ACCESSION NUMBER: 1993:213725 CAPLUS

DOCUMENT NUMBER: 118:213725

TITLE: Catalyst and process for producing

phthalic aphydride

INVENTOR(S): Ueda, Kenji; Okuno, Masaki; Kawabata, Tatsuya; Tanaka,

PATENT ASSIGNEE(S): Nippon Shokubai Co., Ltd., Japan

SOURCE: Eur Pat. Appl., 17 pp. CODEN: EPXXDW

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: PATENT INFORMATION:

PA	TENT NO.	KIND	DATE		APPLICATION N	ο.	DATE	
EP	522871	A1	19930113		EP 1992-30635	1	19920710	<
EP	522871	B1	19950111					
	R; AT, BE,	DE, ES	, FR, GB,	IT, NI	L, SE			
US	5235071	A	19930810		US 1992-90671	7	19920630	<
JP	05239047	A2	19930917		JP 1992-17721	5	19920703	<
ŖŪ	2043784	C1	19950920		RU 1992-50520	45	19920707	<
BR	9202537	A	19930316		BR 1992-2537		19920709	<
CN	1069263	A	19930224		CN 1992-10579	2	19920710	<
CN	1030070	В	19951018					
ES	2066561	T3	19950301		ES 1992-30635	1	19920710	<
JP	09192492	A2	19970729		JP 1996-29901	0	19961111	<
JP	3298609	B2	20020702					
PRIORIT	Y APPLN. INFO	. :		JP	1991-169622	A	19910710	
				JP	1992-177215	A3	19920703	

AB Catalysts for vapor-phase oxidm. of o-xylene and(or)
naphthalene with 0 contain (A) 1-20 parts V205 and 80-99 parts anatase
(sp. surface area 10-60 m2/g) and (B) Nb203 0.01-1, .gtoreq.1 of K, Cs,
Rb, and Tl as oxide 0.05-2, P205 0.2-1.2, Sb205 (obtained by using
5-valent Sb compd. as the Sb source) 0.55-5, and optionally, Ag20 0.05-2
parts/100 parts (A) on a heat-resistant inorg. carrier. These
catalysts exhibit high selectivity under high load and temp., are
durable, and produce phthalic anhydride (I) under

stable conditions for a long period. Thus, o-xylene was oxidized by a 10:10:80 O-steam-N mixt. at .apprx.390.degree. in the presence of a catalyst contq. V205 2, TiO2 (sp. surface area 22 m2/g) 98, Nb203, P205, Cs20 0.35, and Sb205 2.5 parts on SiC to give I in higher yields before and after 3 mo usage than yields obtained with similar catalyst using Sb203 instead of Sb205.

ANSWER 10 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN 1992:653882 CAPLUS

ACCESSION NUMBER:

DOCUMENT NUMBER: 117:253882

TITLE: Production of hydrocarbon derivatives

Ramachandran, Ramakrishnan; Maclean, Donald L. INVENTOR(S):

PATENT ASSIGNEE(S): BOC Group, Inc., USA Eur. Pat. Appl., 13 pp. SOURCE:

CODEN: EPXXDW

DOCUMENT TYPE: Patent

LANGUAGE: English FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
EP 501757	A2	19920902	EP 1992-301585	19920225 <
EP 501757	A3	19920930		
EP 501757	B1	19960103		
R: BE, DE, I	ES, FR	, GB, IT, NL		
US 5179215	A	19930112	US 1991-661794	19910227 <
CA 2059959	AA	19920828	CA 1992-2059959	19920123 <
ZA 9200797	A	19930331	ZA 1992-797	19920204 <
AU 9211094	A1	19920903	AU 1992-11094	19920219 <
AU 659819	B2	19950601		
ES 2083080	T3	19960401	ES 1992-301585	19920225 <
JP 05117217	A2	19930514	JP 1992-90389	19920227 <
PRIORITY APPLN. INFO.	:		US 1991-661794	19910227
27 Min + 4 4 2		A	demisse auch oc mal	- 4

ΔR The title process, for hydrocarbon derivs. such as maleic anhydride, comprises (A) contacting in the vapor phase in a reaction zone a hydrocarbon with an O-contg. gas in the presence of an oxidn. catalyst; (B) quenching the resulting gaseous product with an inert gas quench fluid; (C) recovering the hydrocarbon from the gaseous product; (D) sepg. unreacted hydrocarbon from the gaseous product, and (E) recycling the sepd. unreacted hydrocarbon to the reaction zone. With the use of a cooled or liquefied inert gas, the gaseous product stream is quenched to a temp. below the autoignition point of the flammable components in the product stream.

ANSWER 11 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN

ACCESSION NUMBER: 1992:60172 CAPLUS

DOCUMENT NUMBER: 116:60172

TITLE: Preparation of phthalic anhydride

from o-xylene

INVENTOR(S): Aichinger, Heinrich; Ruppel, Wilhelm; Seubert, Rolf; Boehning, Karl Heinz; Scheidmeir, Walter; Schmidt,

Johannes: Schwarzmann, Matthias

PATENT ASSIGNEE(S): BASF A.-G., Germany

SOURCE: Eur. Pat. Appl., 5 pp.

CODEN: EPXXDW DOCUMENT TYPE: Patent

LANGUAGE: German FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE

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18/08/2003Page 11 12:19 <golam shame: 08/18/2003
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19911030
    ED 453951
                       Δ7
                                         EP 1991-106180 19910418 <--
    EP 453951
                      B1
                           19940921
         R: AT, BE, CH, DE, ES, FR, GB, IT, LI, NL, SE
    DE 4013051 A1 19911107
US 5225574 A 19930706
                                      DE 1990-4013051 19900424 <--
US 1991-682295 19910409 <--
                     A
                           19930706
    JP 04224573
                     A2 19920813
                                          JP 1991-79012
                                                           19910411 <--
    ES 2058974
                     T3 19941101
                                         ES 1991-106180
                                                           19910418 <--
    CA 2040981
                     AA 19911025
                                          CA 1991-2040981 19910423 <--
PRIORITY APPLN. INFO.:
                                       DE 1990-4013051
   Phthalic anhydride (I) is prepd. in better yields by catalytic oxidn. of o-xylene in bundles of pipe reactors in 2
    stages heated by sep. salt baths, the 1st being held at 320-380.degree.
    and the 2nd at a temp. 2-20.degree. lower, resulting in nearly complete
     conversion of xylene. This process, using a V-Sb-Rb-Ti oxide
     catalyst and a V-Sb-P-Ti oxide catalyst heated at 357
     and 350.degree., resp., gave a 78.2% yield of I; vs. 72.6 when the
    reactors were held at 354 and 355.degree., resp.
L7 ANSWER 12 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN
ACCESSION NUMBER:
                         1991:607666 CAPLUS
DOCUMENT NUMBER:
                         115:207666
TITLE:
                         Preparation of 2,2-isopropylidenebis(phthalic acid)
                         and 2,2-isopropylidenebis (phthalic
                         anhydride) by oxidn. of
                         2,2-dixylylpropane over catalysts contg.
                         bromine, cobalt, manganese and zirconium
INVENTOR (S):
                         Hussman, Gregory Paul; Bleull, Anthony Dean; Sanchez,
                         Paul Anthony
PATENT ASSIGNEE(S):
                         Amoco Corp., USA
SOURCE:
                         Eur. Pat. Appl., 16 pp.
                         CODEN: EPXXDW
DOCUMENT TYPE:
                         Patent
                         English
FAMILY ACC. NUM. COUNT: 2
PATENT INFORMATION:
    PATENT NO. KIND DATE
                                         APPLICATION NO. DATE
    EP 443856 A1 19910828
                                          EP 1991-301397 19910221 <--
     EP 443856
                           19950426
                      B1
        R: AT, BE, CH, DE, ES, FR, GB, IT, LI, LU, NL, SE
                                          US 1990-484346 19900222 <--
     US 5028737
                   A 19910702
PRIORITY APPLN. INFO.:
                                        US 1990-484346
                                        US 1990-484354
                                                           19900222
OTHER SOURCE(S):
                       CASREACT 115:207666
    A process for the prepn. of 2,2-ispropylidenebis (phthalic acid)
    (I) comprises the oxidn. of dixylylpropane with a source of
     oxygen in the liq. phase in the presence of an aq. solvent comprising an
     aliph. C2-6-carboxylic acid and a catalyst system comprising Zr,
     Co, Mn, and bromine. A catalyst compn. contained Co acetate
     tetrahydrate, manganese acetate tetrahydrate, zirconium and HBr (as 48%
    HBr in H2O). A reactor was charged with a catalyst compn.
    contg. Co:Mn:Zr:Br in a 1:1:0.1:2 ratio (0.2% by wt.), 13.0% by wt.
     2,2-bis(3,4-dimethylphenyl)propane, 82.4% by wt. AcOH, and 4.4% by wt. H2O
     and pressurized air was fed to the reactor while the reactor temp. was
    maintained at 177.degree. and the oxidn. was continued for 80
    min; the yield of I was 82.8 mol%. In a staged batch process
     the yield of I was 89-90 mol%. With the use of a catalvst
     contg. Co:Mn:Zr:Br in a 1:1:0:2 ratio (no Zr) the yield of I was 5.7 mol%.
    Oxidn, reactor effluent (268 g) was heated to remove the major
    portion of H2O therefrom and the resulting oil was added to pseudocumene
     (28 g) and activated carbon (Nuchar SA 20) (3 g) and the mixt. was
    refluxed at 150-175.degree. for 3-4 h while removing H2O azeotropically to
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18/08/2003Page 12 12:19 <golam shame: 08/18/2003
     give 99 wt.% pure isopropylidenebis(phthalic anhydride
     ) in a vield of 70 mol%.
    ANSWER 13 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN
                        1989:137505 CAPLUS
ACCESSION NUMBER:
DOCUMENT NUMBER:
                        110:137505
TITLE:
                        Process for high-purity phthalic
                        anhydride manufacture by gas-phase
                        oxidation of a naphthalene-o-xylene mixture
                        Fuhrmann, Werner; Zur Hausen, Manfred; Krix, Wilfried
INVENTOR(S):
                        Huels A.-G., Fed. Rep. Ger.
PATENT ASSIGNEE(S):
                        Eur. Pat. Appl., 4 pp.
SOURCE:
                        CODEN: EPXXDW
DOCUMENT TYPE:
                        Patent
LANGUAGE:
                        German
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:
                 KIND DATE
     PATENT NO.
                                         APPLICATION NO. DATE
                     ----
                   A2 19881214
     EP 294560
                                         EP 1988-105863 19880413 <--
     EP 294560
                     A3 19900509
     EP 294560
                     B1 19930728
        R: BE, DE, ES, FR, GB, IT
     DE 3719476 A1 19881229
ES 2042628 T3 19931216
                                         DE 1987-3719476 19870611 <--
                                         ES 1988-105863
                                                           19880413 <--
                    A 19890808
A 19890329
                                         US 1988-203932 19880608 <--
     US 4855458
    ZA 8804149
                                         ZA 1988-4149
                                                         19880610 <--
PRIORITY APPLN. INFO.:
                                      DE 1987-3719476
OTHER SOURCE(S):
                       CASREACT 110:137505
    Phthalic anhydride (I) is prepd. by making a soln.
     mixt. comprising 1-80 parts naphthalene and 99-20 parts o-xylene at
     0-80.degree., storing this mixt., quickly heating it to 110-180.degree.
     before oxidn., and injecting the mixt. into a heated air stream
     at 150-200.degree. over a metal oxide catalyst (e.g.,
     V2O5/TiO2). This process is conducted under milder reaction
     conditions (which overcomes many of the problems of higher-temp.
     processes), and produces I contq. 0.1 of the amt. of
     naphthoquinone impurity which is produced by the oxidn. of pure
     naphthalene.
   ANSWER 14 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN
ACCESSION NUMBER:
                       1989:78063 CAPLUS
DOCUMENT NUMBER:
                        110:78063
TITLE:
                        Catalyst and process for the
                        manufacture of phthalic anhydride
                        from naphthalene or 1,2-xylene
INVENTOR (S):
                        Hara, Tadanori
PATENT ASSIGNEE(S):
                        Nippon Steel Corp., Japan
SOURCE:
                        Eur. Pat. Appl., 7 pp.
                        CODEN: EPXXDW
DOCUMENT TYPE:
                        Patent
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PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
EP 286448	A2	19881012	EP 1988-303200	19880411 <
EP 286448	A3	19890726		
EP 286448	B1	19930929		
EP 286448	B2	19970423		
R: BE, DE,	FR, GB	, IT, NL		

English

LANGUAGE:

FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

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18/08/2003Page 13 12:19 <golam shame: 08/18/2003
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JP 63253080
                        A2
                              19881020
                                              JP 1987-87143
                                                                19870410 <--
     JP 05015711
                        B4
                              19930302
     US 4879387
                              19891107
                                             US 1988-177990
                                                               19880405 <--
                        A
     CA 1311740
                       A1 19921222
                                              CA 1988-563482 19880407 <--
     CN 1030571
                             19890125
                                              CN 1988-102780 19880409 <--
                       A
     CN 1024003
                        В
                             19940316
PRIORITY APPLN. INFO.:
                                           JP 1987-87143
                                                                19870410
OTHER SOURCE(S):
                          CASREACT 110:78063
     Phthalic anhydride is prepd. by the oxidn.
     of naphthalene, 1,2-xylene, or both with an O-contq. gas in a
     catalyst bed contq. a 1st catalyst packed on the
     upstream side of the flow of the mixed gas and a 2nd catalyst
     packed on the downstream side of the flow. The 1st catalyst,
     supported on a nonporous inactive carrier, contains a catalytically active
     component composed of TiO2 67-90, V2O5 8-30, and a Cs compd. 2-5% (molar
     ratio of Cs compd./mol V205 = 0.11-0.2, calcd. as Cs204) and having sp.
     surface area .gtoreq.20 m2/g. The 2nd catalyst, supported on a 2nd nonporous inactive carrier, contains a catalytically active component
     composed of TiO2 67-94, V2O5 5-30, and an alkali metal compd. .ltoreq.0.1%
     (calcd. as a sulfate); sp. surface area of the catalytically active
     component is .gtoreg.5 m2/g. A 1st catalvst component
     comprising 11.0% V205, 3.0% Cs2SO4, and having sp. surface area 86 m2/g,
     and a 2nd catalyst component comprising 2.0% P2O5, 20% V2O5,
     with the balance (to make up 100%) as TiO2 were contacted with a gas mixt. of naphthalene and air (naphthalene concn. 70 g/m3); velocity 3000 h-1) at
     340-360.degree., producing phthalic anhydride in 103%
     vield.
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ANSWER 15 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN 1988:474092 CAPLUS

ACCESSION NUMBER:

DOCUMENT NUMBER: TITLE:

109:74092 Oxidation catalyst and

INVENTOR (S): PATENT ASSIGNEE (S): SOURCE:

process for its preparation Riva, Alfredo; Cavani, Fabrizio Alusuisse Italia S.p.A., Italy Eur. Pat. Appl., 9 pp.

CODEN: EPXXDW Patent

DOCUMENT TYPE:

LANGUAGE: English

FAMILY ACC. NUM. COUNT: PATENT INFORMATION:

PA'	TENT NO.		KIND	DATE		APF	LICATION NO.	DATE	
EP	264747		A1	19880427		EP	1987-114802	19871009	<
EP	264747		B1	19910731					
	R: CH,	DE,	FR, LI						
JP	63107744		A2	19880512		JP	1987-261533	19871016	<
US	4849391		A	19890718		US	1987-110283	19871020	<
US	4870195		A	19890926		US	1988-204035	19880608	<
PRIORIT	APPLN.	INFO.	:		IT	198	16-22064	19861020	
					US	198	7-110283	19871020	

AB A catalyst formed from V2O5 and TiO2 of rutile structure is prepd. and used in the oxidn. of o-xylene to phthalic anhydride. Thus, heating V205 in aq. oxalic acid, mixing the soln. with partially hydrolyzed TiCl4 in aq. HCl soln., adding aq. NH3 to give pH 1.0 and ppt. metatitanic acid, evapg. the solvent by heating in vacuo, and calcining at 400.degree. gave a catalyst having surface area 45 m2/g and contg. TiO2 in rutile form. The catalyst was used in the oxidn. of o-xylene at 290-330.degree., giving .apprx.99% conversion.

18/08/2003Page 14 12:19 <golam shamec 08/18/2003

1987:516957 CAPLUS ACCESSION NUMBER:

DOCUMENT NUMBER: 107:116957

Catalysts and process for the TITLE . manufacture of anthraquinones

Goliaszewski, Alan E.; Salinaro, Richard F. INVENTOR (S):

PATENT ASSIGNEE(S): Halcon SD Group, Inc., USA

SOURCE: U.S., 4 pp. CODEN: USXXAM

DOCUMENT TYPE: Patent LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE \_\_\_\_ -----US 4666632 A 19870519 US 1986-883229 19860708 <--IS 1986-883229 19860708 PRIORITY APPLN. INFO.: US 1986-883229

The title dyes are prepd. by the cyclocondensation reaction of phthalic anhydride and C6H6 (optionally substituted with lower alkyl groups) in presence of a catalyst consisting of

.qtoreq.1 oxide of Group IVB metals and Group VB metals, which have been pretreated with a sulfate source and calcined at 400-750 degree.. The

reaction is carried out at 160-280.degree./8-50 bars with a phthalic anhydride in the liq. phase. Suitable

catalysts have a Hammett acid strength <-16.04. This process is more economical than either the oxidn. of

expensive and difficult-to-purify anthracene feed stocks or the classic Friedel-Crafts acylation reaction, which consumes large quantities of Alc13. Thus, 504 g ZrOC12.8H2O was dissolved in 1.6 L H2O, and mixed with

0.4 L 28% NH4OH over 30 min to ppt. Zr(OH)4 which was washed, dried at 80% for 15 h, stirred with 0.5 L 1N H2SO4 for 3 h, filtered, and calcined at 620.degree. in air for 3 h to give a catalyst compn. having S

content 1.2-1.4%, and surface area 100-140 m2/g. An autoclave was charged with 80 mL PhMe, 4.72 g phthalic anhydride, and 5 g of

the above catalyst; the autoclave was flushed and pressurized to 35.5 bars with N and operated at 200.degree. for 2 h with stirring. Anal.

of the reaction mixt. indicated a phthalic anhydride conversion of 10%, with selectivity to methylanthraquinone 57%, and 43%

selectivity to byproduct o-bis(methylbenzoyl)benzene.

ANSWER 17 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN ACCESSION NUMBER: 1986:462704 CAPLUS

DOCUMENT NUMBER: 105:62704

TITLE: Carboxylic anhydride using improved catalysts INVENTOR (S): Saleh, Ramzi Y.; Wachs, Israel E.

PATENT ASSIGNEE(S): Exxon Research and Engineering Co. , USA SOURCE: U.S., 14 pp.

CODEN: USXXAM DOCUMENT TYPE: Patent LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

PAT	TENT NO.	KIND	DATE		APP	LICATION NO.	DATE	
					~ ~ ~	~		
US	4582912	A	19860415		US	1984-655745	19841001	<
CA	1249990	A1	19890214		CA	1985-490416	19850911	<
JP	61090737	A2	19860508		JP	1985-217760	19850930	<
BR	8504809	A	19860722		BR	1985-4809	19850930	<
EΡ	180335	A1	19860507		EP	1985-307011	19851001	<
EP	180335	B1	19900110					
	R: AT, BE,	CH. DE	, FR, GB,	IT.	LI. L	U, NL, SE		
	40405			,				

AT 49407 E 19900115 AT 1985-307011 19851001 <-- 18/08/2003Page 15 12:19 <golam shame: 08/18/2003

PRIORITY APPLN. INFO.: US 1984-655745 19841001 EP 1985-307011 19851001

OTHER SOURCE(S): CASREACT 105:62704

Catalysts for the mol. oxidn. of a hydrocarbon to form the corresponding carboxylic anhydride are prepd. by forming a catalyst precursor by depositing on TiO2 (anatase form) a monolayer of .gtoreq.1 source of V oxide, calcining the precursor to convert the source into the oxide, depositing another layer of at least 1 V oxide source and .gtoreq.1 compd. of Sb, Ga, Ge, In, Tl, Pb, Se, Te, P, or Bi, convertable to the monoxide, and recalcining the treated support at 150-750.degree. for 0.5-16 h in order not to change the TiO2 crystal structure from the active anatase form to the less active rutile form. The added reactive metal oxides are present in a ratio of 0.01-1.0 mol per mol V2O5. The oxidn. process is conducted with a feed of o-xylene or naphthalene passed to a reaction zone at a mass flow rate of 20-150 g/m3 under vapor phase conditions at 200-500.degree.. Thus, 907 mg V2O5, 2.0 g oxalic acid, and 4.53 g formamide were added to 40 mL water to form V oxalate, which was then added to a mixt. of 20 mL water and 25.0 g anatase powder. The resulting mixt. was heated with stirring at 65.degree., followed by drying in an oven at 110.degree. for 16 h. The solid was then calcined in flowing 0 at 450.degree, for 2 h, followed by crushing and screening to form 100-mesh particles contg. 3.5 wt. % V2O5. To 40 mL of water was added V2O5 0.790, oxalic acid 1.74, and formamide 3.95 g. The soln. was then mixed with 21.0 g of the previously calcined material and 1.09 g Sb203 in 20 mL water. The resulting mixt. was heated with stirring to 65.degree., followed by drying at 110.degree. for 16 h. The resulting solid was then calcined in flowing O at 450.degree. for 2 h, followed by crushing and screening to form 20-40 mesh particles. The product had 4.8% Sb203 and 6.7% V205 on the TiO2. At 342.degree., with vapor feed of 1.25 mol% o-xylene in air, at a space velocity of 2760 h-1, 100 mol% conversion of xylene, with a phthalic anhydride selectivity of 79.3%, was realized. No tolualdehyde or phthalide was

L7 ANSWER 18 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN

ACCESSION NUMBER:

obsd.

1985:167316 CAPLUS 102:167316

DOCUMENT NUMBER:

Catalyst for the preparation of

TITLE:

phthalic anhydride

INVENTOR(S): PATENT ASSIGNEE(S): Neri, Amleto; Capitanio, Lorenzo; Stefani, Giancarlo Alusuisse Italia S.p.A., Italy

IT 1980-21134

19800402

19810325

SOURCE: U.S., 6 pp. Cont.-in-part of U.S. 4,405,505.

DOCUMENT TYPE: Patent LANGUAGE: English

FAMILY ACC. NUM. COUNT: 2 PATENT INFORMATION:

PRIORITY APPLN. INFO.:

PATENT NO. KIND DATE APPLICATION NO. DATE

US 4489204 A 19841218 US 1982-453117 19821227 <-US 4405505 A 19830920 US 1981-247357 19810325 <--

US 1981-247357
AB Phthalic anhydride (I) [85-44-9] is prepd. in a

fixed-bed process by oxidn. of c-xylene (II) [95-47-6] or naphthalene [91-20-3] in the vapor phase with air (in a ratio of 1:10-1:22) in the presence of a 1:5-1:20 V205-TiO2 catalyst distributed on a support made of open arc-shaped particles (half rings), where 55% TiO2 has pores with radius 500-1500

ANG. The catalyst system affords higher catalyst potentiality, selectivity, activity, and durability than conventional catalysts and reduces energy and investment costs. Thus, 1300 mL

## 18/08/2003Page 16 12:19 <golam shame: 08/18/2003

water, 297 g anatase TiO2 (total pore vol. 0.504 cm3/g), 240 g thiourea, 155 mL vanadyl oxalate soln. (14.7 g V205/100 mL soln.), and 1.37 g KCl were mixed, fed at 210.degree. over 2000 g half-ring supports at 450 mL/h, and heated 1 h at 210.degree. to yield 2316 g catalyst (15.8% active portion on support). After .apprx.2 wk of increasing flow rate, a max. air/II mixt. (4640 L/h air and 300 g/h II) was attained and after 1 mo was passed over a 1040-g catalyst sample at 380.degree. to yield 116% I based on 100% II supplied. A similar conventional catalyst system had to operate at higher temps. for the same vol. of catalyst and feed, thereby causing secondary reactions, decreasing I yield, and forming undesired rutile TiO2.

ANSWER 19 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN 1982:545423 CAPLUS

ACCESSION NUMBER: DOCUMENT NUMBER: 97:145423

TITLE:

Phthalic anhydride INVENTOR (S):

Stockburger, Dieter; Schultz, Wilhelm; Schmidt, Johannes E.; Wirth, Friedrich; Hoffmann, Herwig;

Holzknecht, Bernhard; Wintermantel, Klaus

PATENT ASSIGNEE (S): BASF A.-G. , Fed. Rep. Ger. SOURCE: Eur. Pat. Appl., 10 pp.

CODEN: EPXXDW DOCUMENT TYPE: Patent

LANGUAGE: German FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
	EP 52745	A1	19820602	EP 1981-108265	19811013 <
	EP 52745	B1	19850116		
	R: AT, BE,	DE, IT			
	DE 3044518	A1	19820701	DE 1980-3044518	19801126 <
	AT 11287	E	19850215	AT 1981-108265	19811013 <
	US 4369327	A	19830118	US 1981-313177	19811020 <
	JP 57109775	A2	19820708	JP 1981-182397	19811116 <
p	RIORITY APPLN. INFO.	. :		DE 1980-3044518	19801126

EP 1981-108265 AB phthalic anhydride (I) [85-44-9] is manufd. by the

catalytic air oxidn. of naphthalene (II) [91-20-3] or o-xylene (III) [95-47-6] by passing a preheated mixt. of air and II or III through a catalyst bed and cooling the effluents to sep. solid I. The economy and energy recovery of the process is improved by using

19811013

heat from the I separator to preheat the air, the air-II mixt., or the air-III mixt.

ANSWER 20 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN

ACCESSION NUMBER: 1976:407758 CAPLUS

DOCUMENT NUMBER: 85:7758 TTTT.E . Carrying out chemical reactions in a fluidized bed

INVENTOR (S): Slinko, M. G. UCB S. A., Belg. PATENT ASSIGNEE(S):

SOURCE: U. S. Reissue, 4 pp. Reissue of U.S. 3,784,561.

CODEN: UUXXA2

DOCUMENT TYPE: Patent

LANGUAGE: English FAMILY ACC. NUM. COUNT: 2

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 28648	E	19751209	US 1974-495519	19740807 <
US 3784561	A	19740108	US 1972-216774	19720110 <

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18/08/2003Page 17 12:19 <golam shame 08/18/2003
                      A 19750205
    GR 1382991
                                          GB 1971-1485
                                                           19720111 <--
PRIORITY APPLN. INFO.:
                                       GB 1971-1485
                                                           19710112
                                       US 1972-216774
    An improved process is described for carrying out a catalytic
    reaction in a fluidized-bed reactor contg. heat exchange means and filling
    elements. The filling elements used are windings of rigid wire, the vol.
    of which is equal to 3-10% of the catalyst vol. under working
    conditions. The speed of displacement of the gaseous consitituents
    through the reactor is 0.40-0.90 times the speed of entrainment of the
    fluidized catalyst particle. The rigid wire windings which are
    made of glass, ceramic materials, inert or catalytically active metals and
    metal alloys, are stacked regularly or irregularly in the zone of the
    reactor reserved for the catalyst. These measures considerably
    reduce back-mixing while not reducing axial and radial heat exchange
    between the catalyst particles and the walls of the
    heat-exchange means. The homogeneity of the bed is greatly improved and
    the gas-circulation turbulence in the reactor is substantially reduced.
    This process can be used for the prepn. of acrylonitrile from
    propylene and ammonia, the catalytic oxidn. of naphthalene to
    phthalic anhydride and benzene to maleic anhydride.
    ANSWER 21 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN
ACCESSION NUMBER:
                        1975:31147 CAPLUS
DOCUMENT NUMBER:
                         82:31147
TITLE:
                        Phthalic anhydride by xylene
                        oxidation
INVENTOR (S):
                        Auroy, Michel; Goharel, Maurice; Zoulalian, Jacques
PATENT ASSIGNEE(S):
                       Rhone-Progil
SOURCE:
                        Ger. Offen., 13 pp.
                        CODEN: GWXXBX
DOCUMENT TYPE:
                         Patent
LANGUAGE:
                         German
FAMILY ACC. NUM. COUNT: 2
PATENT INFORMATION:
    PATENT NO.
                  KIND DATE
                                         APPLICATION NO. DATE
    DE 2417145 A1 19741024
DE 2417145 B2 19810527
FR 2225413 A1 19741018
NL 7404822 A 19741015
IT 1004182 A 19760710
BE 813558 A1 19741010
JP 50040539 A2 19750414
                                          DE 1974-2417145 19740409 <--
                                          FR 1973-13072
                                                            19730411 <--
                                          NL 1974-4822
                                                            19740409 <--
                                          IT 1974-50266
                                                           19740409 <--
                                         BE 1974-143065 19740410 <--
                                         JP 1974-40625
                                                           19740410 <--
                                         CA 1974-197329
    CA 1032547
                     A1 19780606
                                                           19740410 <--
    GB 1422516
                     A 19760128
                                         GB 1974-16290
                                                           19740411 <--
    US 4119645
                      A 19781010
                                          US 1977-817139
                                                           19770720 <--
                                       FR 1973-13072
PRIORITY APPLN. INFO.:
                                        US 1974-460176
                                                            19740411
   Phthalic anhydride (I) of purity >99.7% was manufd. in
    .apprx.103% total yield and at total I loss 1.5% by air oxidn.
    of o-xylene (II) in a bundle reactor contq. 4650 or 13,260 tubes of diam.
    21 mm and length 1.5-2 mm and filled with catalyst spheres
     (diam. 4-7 mm) of glazed Al203 contg. V oxide and TiO2 at 372-7.degree.,
    air-II wt. ratio 20-2:1, and 210-40 g II/hr/l. catalyst. The
    product was condensed, molten, stirred with .apprx.0.007% (based on crude
    I) Na2CO3 and apprx.0.01% NaNO3 6 hr at 280.degree., and subjected to
    fractionation in 2 columns in series and thin-layer evapn. at
    275.degree./200 mm. The gaseous products were passed at 10,500 std. m3/hr
    and 260-400.degree, through a 0.3% Pd/Al203-contg, aftercombustion reactor
```

for recovery of heat to be used, together with that of the oxidn

. steps in the process.

18/08/2003Page 18 12:19 <golam shame 08/18/2003

ANSWER 22 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN

ACCESSION NUMBER: 1974:147534 CAPLUS

DOCUMENT NUMBER:

80:147534 TITLE: Coke suppressing additive

INVENTOR(S):

Peck, Reese A.; Wilson, Raymond F.

PATENT ASSIGNEE(S):

Texaco Inc. U.S., 5 pp. Continuation-in-part of U.S. 3,591,484 (CA

75;89807n). CODEN: USXXAM

DOCUMENT TYPE: LANGUAGE:

Patent English

FAMILY ACC. NUM. COUNT: 2

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE -----

US 3788970 A 19740129 US 3591484 A 19710706 US 1970-49513 19700624 <--US 1970-47515 17.000 ---US 3591484

PRIORITY APPLN. INFO.:

US 1968-787566 Coke formation in a hydrocracking process is suppressed by an additive prepd. by contacting an oxidized heavy hydrocarbon fraction with an arom. polycarboxylic acid, anhydride, or ester in the presence of an oxidant, and treating the product with H. Thus, San Ardo crude oil (12.6.degree. API, 9.4% C residue, 60.1% b. >850.degree.F) was oxidized by air (350.degree.F) 50 psig, 6000 ft3 air/bbl, lig, space velocity.10 hr-1) with a K2SO4-promoted V2O5-Al2O3 catalyst, treated with 1% phthalic anhydride (300.degree.F, 600 psig for 3 hr),

and with H (750.degree.F, 1500 psig H, 2 hr) to yield 6.4% of a filterable, carbon-like polymer. The presence of this condensation product reduced coke formation from 4.6 to 0.0% during hydrocracking of the same crude oil at 725.degree.F and 1500 psig of H for 15 hr.

ANSWER 23 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN

ACCESSION NUMBER:

1971:522758 CAPLUS 75:122758

DOCUMENT NUMBER:

Catalyst consisting of porous solid

particles carrying a glass of vanadium pentoxide and potassium pyrosulfate

INVENTOR (S): Markham, Harry; Pinchbeck, Peter H.; Gaynor, Phillippe

PATENT ASSIGNEE(S): United Coke and Chemicals Co. Ltd.

SOURCE:

TITLE:

U.S., 3 pp. CODEN: USXXAM

DOCUMENT TYPE: Patent

LANGUAGE: English FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

DATE APPLICATION NO. DATE PATENT NO. KIND DATE

US 1969-811559 19690328 <--US 3591525 A 19710706

PRIORITY APPLN. INFO.: US 1969-811559 19690328

A catalyst consisting of silica gel particles carrying a glass of vanadium pentoxide and potassium pyrosulfate was prepd. by continuously introducing a mixt., preheated to at least 100.degree., of silica gel particles and particles of the glass in a stream of air into a fluidized bed of the same mixt. at 300-400.degree.. Product particles were continuously removed from the top of the bed. In the production of

phthalic anhydride from naphthalene with the

catalyst, the proportion of naphthoguinone (I) produced in an

undesirable side reaction was 0.4% initially and 0.9% after 6 mo. With a similar catalyst produced by a batch process, I was

0.8% initially and 2.0% after 6 mo.

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L7 ANSWER 24 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN
ACCESSION NUMBER:
                       1971:489807 CAPLUS
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DOCUMENT NUMBER: 75:89807

PATENT NO. KIND DATE

TITLE: Additive for suppressing coke formation in

hydrocracking process

INVENTOR(S): Peck, Reese A.; Wilson, Raymond F. Texaco Inc.

PATENT ASSIGNEE(S): SOURCE:

DOCUMENT TYPE:

U.S., 5 pp. CODEN: USXXAM Patent

LANGUAGE: English FAMILY ACC. NUM. COUNT: 2

PATENT INFORMATION:

US 3591484	A	19710706	US 1968-787566	19681227 <
US 3788970	A	19740129	US 1970-49513	19700624 <
PRIORITY APPLN. IN			US 1968-787566	19681227
			i. by oxidizing a hea	
			fraction with an aro	
			d forming I thermally	
			ized continuously wit	
V205/Al203 cat	talyst at	350.degree.	F, 50 lb/in.2 air, 1	.0 liq.

hourly space velocity, and air rate 6000 ft3/bbl and then charged with 1 wt. % phthalic anhydride to an autoclave for 3 hr at 600 lb/in.2 air and 300.degree.F, after which the oil was contacted with H  $2\ hr$  at 1500 lb/in.2 On cooling I (representing 6.4% of the original crude) was collected by filtration. In batch thermal hydrocracking of San Ardo crude oil at 725.degree.F, 1500 lb/in.2 H, and 15 hr reaction time, 4.6% coke was formed. In the presence of 6.4% I, no coke was formed.

Peck, Reese A.; Wilson, Raymond F.

ANSWER 25 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN ACCESSION NUMBER: 1971:489806 CAPLUS

DOCUMENT NUMBER:

75:89806

TITLE:

Hydrocracking process for increasing the yield of lower-boiling hydrocarbons

APPLICATION NO. DATE

INVENTOR(S): PATENT ASSIGNEE(S):

Texaco Inc. U.S., 5 pp.

SOURCE .

CODEN: USXXAM Patent

DOCUMENT TYPE: LANGUAGE:

English FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO.	KIND DAT	E	APPLICATION NO.	DATE
US 3591486	A 197	10706	US 1968-787561	19681227 <
PRIORITY APPLN. INFO.			1968-787561	
			ons were coverted	
			<b>in.</b> step and a tr	
				ompd. A San Ardo
			with a K2SO4-prom	
			air, 1.0 liq. hou	
				d oil and 1 wt. %
			at 750.degree.F a	
1500 lb H/in.2	Comparison	with the sa	ame expt. in the	absence of I gave

the following results (San Ardo crude oil, with I, without I): %S, 2.3, 1.15, 1.56; %N, 1.08, 0.73, 0.89; 850.degree.-F + conversion, 0, 26.7, 55.5; yield C4-400.degree.F, 1.3, 14.4, 7.7.

18/08/2003Page 20 12:19 <golam shame: 08/18/2003

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ANSWER 26 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN
ACCESSION NUMBER:
                        1968:104769 CAPLUS
DOCUMENT NUMBER:
                        68:104769
TITLE:
                        Catalytic reactor tube liner
INVENTOR(S):
                        Peters, Hans
                         Reichhold Chemicals, Inc.
PATENT ASSIGNEE(S):
SOURCE:
                         U.S., 3 pp.
                         CODEN: USXXAM
DOCUMENT TYPE:
                         Patent
LANGUAGE:
                         English
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:
      KIND DATE APPLICATION NO. DATE
     PATENT NO. KIND DATE
     US 3353923
                           19671121
PRIORITY APPLN. INFO.:
                                       DE
                                                           19620525
AB In the production of org. polybasic acid anhydride by catalytic
     oxidn. of aromatic hydrocarbon with an oxidizing gas, the yield
     can be increased by 5-15%, when the reaction pipes contq. the
     catalyst are coated with amorphous, vitreous polymeric chelate
     compds. based on cyanic compds. (tetracyanoethylene) by wet
     process and subsequent heating at 200-300.degree. or with
     const.-valence metals or metal oxides (V, W, Mo, Be, Ta, Ti, Cr, Al) by
     electroplating or deposition with a flame jet. Thus, fused naphthalene at a flow rate of 80 g./hr. (air-naphthalene ratio 25:1, 420.degree.) was
     passed over a catalyst contained in a steel pipe welded to a
     heat-proof steel pipe which was coated on inside with Mo and V205 by flame
     jet. The main reaction zone was maintained at 520 degree.. The yield of
     phthalic anhydride was 5% higher than obtained with
     conventional app.
   ANSWER 27 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN
ACCESSION NUMBER: 1966:410089 CAPLUS DOCUMENT NUMBER: 65:10089
ORIGINAL REFERENCE NO.: 65:1815b-c.1816a
TITLE:
                        Heat control in catalytic oxidation
                        process
INVENTOR(S):
                        Lidov, Rex E.
PATENT ASSIGNEE(S):
                        Halcon International, Inc.
SOURCE:
                        5 pp.
DOCUMENT TYPE:
                        Patent
LANGUAGE:
                        Unavailable
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:
     PATENT NO. KIND DATE APPLICATION NO. DATE
     US 3247279 19660419 US
                                          -----
                                                           19620212 <--
   Vapor-phase partial oxidn. of org. compds. is conducted in
     elongated tubular reactors arranged in a tube-and-shell heat-exchanger
     system so that the heat of reaction is removed. In many cases, the
     reaction produces a localized, very high-temp. zone from which heat must
     be removed rapidly if temp. control is to be maintained. The present
     invention eliminates the necessity for sepg, the temp, zones which require
     an uneconomic multireactor system. For example, a feed mixt. of C10H8
     vapor 1 and air 30 parts by wt., pre-heated to 250-350.degree., is
     introduced into a reactor fitted with an inlet header, reactor tubes
     loaded with a catalyst (VO), outlet header, and a reaction
```

product outlet. Suitable baffles, thermocouples, and connections are provided to control the flow of coolant, in this case molten NaCl. Both phthalic and maleic anhydrides are recovered, the former in very high

yield and exceptional purity.

L7 ANSWER 28 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN

ACCESSION NUMBER: 1963:468945 CAPLUS DOCUMENT NUMBER: 59:68945

ORIGINAL REFERENCE NO.: 59:12713f-h,12714a

Aromatic polycarboxylic acids TITLE: INVENTOR(S): Saffer, Alfred; Barker, Robert S.

PATENT ASSIGNEE(S): Mid-Century Corp.

SOURCE: 9 pp. DOCUMENT TYPE: Patent

LANGUAGE: Unavailable

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE US 3089906 19630514 19630514 US US 3089906 19630514 US 19580421 <--Continuation-in-part of U.S. 2,833,816 (CA 53, 1260e). Alkylbenzenes are

oxidized by mol. O in the presence of a Br-promoted Mn, Mo, or Co catalyst in an aliphatic acid at 300-500.degree.F. and autogenous pressure. The reaction temp. and pressure and undesirable accumulation of H2O and HCO2H are controlled by withdrawal of uncondensed vapors. The promoter may be Br, HBr, a salt, or org. bromide. Thus, a mixt. contg. 85% o-, 9.0% m-, and 4% p-xylene and 2% PhEt is oxidized by passing air into a mixt. of xylene 408, AcOH 810, and MnBr2 7.0 parts at 350.degree. F. and 200 lb./in.2 until the temp. reaches 400.degree.F., then withdrawing vapors through a condenser at 120-5.degree.F. and returning condensate to the reaction. After 30-40 min., the pressure is increased to 450 lb./ in.2 to maintain a temp. of 400.degree.F. When the O content of the off-gas increases from 2-4% to 6-8%, air input is stopped, the pressure reduced, and the mixt. cooled to 325.degree.F. and removed. The mixt. is then cooled to 225.degree.F. and filtered to give 64.0 parts of a mixt. of 69% o- and 31% p-C6H4(CO2H)2. Distn. of the filtrate yields BzOH and 360 parts phthalic anhydride, for a total phthalic yield of 117 wt.-% based on xylene. Similar oxidn. of 95% pand 5% m-xylene 488, caprylic acid 1250, Mn(OAc)2 7, and NH4Br 5 parts at 380.degree.F. gives 125 wt.-% of a mixt. of 94% p- and 6% m-C6H4(CO2H)2. Oxidn. of pseudocumene at 420.degree.F. gives 96 wt.-% trimellitic acid, while mesitylene at 410-20.degree.F. gives 85% theory trimesic acid. The process is adaptable to a wide variety of feedstocks, and gives high O utilization. U.S. 3,089,907 (Cl. 260-524); 9 pp. Describes control of the oxidn, reaction by varying the rate of air input rather than the reactor pressure.

ANSWER 29 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN

ACCESSION NUMBER: 1963:468939 CAPLUS

DOCUMENT NUMBER: 59:68939 ORIGINAL REFERENCE NO.: 59:12711c-f

Recovery of phthalic acids TITLE:

INVENTOR (S): Baldwin, Richard H.; Spiller A., Charles, Jr. Standard Oil Co., Indiana

PATENT ASSIGNEE (S): 7 pp.

SOURCE: DOCUMENT TYPE: Patent

LANGUAGE: Unavailable

PATENT INFORMATION:

PATENT NO. US 3082250 19580505 <--

Mixt. of the 3 isomeric phthalic acids obtained by oxidn. of mixed xylenes is sepd, into individual isomers of sufficient purity to permit their use in the prepn. of resins other than fiberforming polymers. Thus, the catalytic liquid phase oxidn. with air of 8000 parts by wt. of a xylene mixt. contg. o-xylene 23.6, m-xylene 45.4, p-xylene 18,

and PhMe plus PhEt 13% by wt., in 12,000 parts AcOH and in the presence of Br and a metal oxidizing catalyst gave a reaction mixt. contg. phthalic acid (I), isophthalic acid (II), terephthalic acid (III), BzOH, toluic acid, AcOH, catalyst, and nonorg. by-products. The mixt. was cooled to 140 degree . F. and mixed phthalic acids (IV) filtered off. The filter cake was washed with 100.degree.F. AcOH and dried. IV contained I 15, II 55, and III 30% by wt. Wet AcOH was distd. from the combined wash and mother liquors to give a residue contg. aromatic acids, catalyst, and tar. The aromatic portion consisted of BzOH 34.6, toluic acid 2.4, I 52.5, II 8, and III 2.5% by wt. Further distn. at 400 mm. caused dehydration of I to phthalic anhydride (V), and permitted its sepn. from H2O, BzOH, and toluic acid. Slurrying IV with 1.5 parts H2O at 200-10.degree.F. and cooling to 120-30.degree.F. caused crystn. of 75-80% of I, recovered by filtration. The remaining I was recovered by concg. the mother liquors or by distg. the H2O, dehydrating I, and recovering V by distn. Alternately, IV was heated to 200- 10.degree. to dehydrate I and the resulting mixt. extd. with C6H6, which dissolved V, to give II and III. The mixt. of II and III was sepd. using selective solvents such as AcOH, 70% H2SO4, or MeOH. Alternately, the Ba salts were prepd. from BaCO3 and sepd. by filtration of H2O-insol. Ba terephthalate. A continuous process incorporating the recovery process is described.

ANSWER 30 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN ACCESSION NUMBER: 1963:406217 CAPLUS DOCUMENT NUMBER: 59:6217

ORIGINAL REFERENCE NO.: 59:1135d-e

TITLE: Reactor for vapor-phase catalysis INVENTOR(S):

Fenske, Merril R.; Jones, Jennings H. PATENT ASSIGNEE(S): Esso Research and Engineering Co. SOURCE: 9 pp.

DOCUMENT TYPE: Patent LANGUAGE: Unavailable

PATENT INFORMATION:

... KIND DATE APPLICATION NO. DATE PATENT NO. KIND DATE

US 3086852 19630423 US 19580327 <--

A stream of dispersed particulate solids is used to add or remove reaction heat by means of intimate contact with the reaction vapors and excellent heat transfer between the solid and vapor streams. These solids flow through zones of catalytic material which may be in the form of clusters of solid particles or screens, wires, gages, or metal strips. For example, in the vaporphase oxidn. of o-xylene to phthalic anhydride, the raining solids are fine alumina or mullite in the range of 100-300 .mu.. The catalyst, V205, is contained in wire baskets. The temp, in the catalyst zone is about 700-850.degree.F. and the pressure 1-3 atm. The solids serve to

remove the exothermic heat of reaction, the raining solids being about 50-150.degree.F. cooler than the catalyst bed. ANSWER 31 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN ACCESSION NUMBER: 1963:403257 CAPLUS

DOCUMENT NUMBER: 59:3257 ORIGINAL REFERENCE NO.: 59:516c-d

TITLE: Phthalic anhydride purification

process INVENTOR(S):

Tomlinson, Richard W. PATENT ASSIGNEE(S): Imperial Chemical Industries Ltd.

SOURCE: 3 pp. DOCUMENT TYPE: Patent LANGUAGE: Unavailable

PATENT INFORMATION:

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PATENT NO. KIND DATE APPLICATION NO. DATE
    GB 916214 19630123
                                         GB 19600530 <--
    US 3155688
                          1964
                                         US
    KOH was used as a condensing agent in the purification of phthalic
    anhydride in N atm. KOH 0.07 in 50% aq. soln. was added to 100
    parts crude phthalic anhydride prepd. by catalytic air
oxidm. of naphthalene (V catalyst). The mixt. was
heated to 230.degree. with stirring, maintained at 230 .+-. 3.degree. for
     6 hrs., and distd. through a fractionating column (80-100 mm. Hg) to give
     90.2 parts phthalic anhydride, m. 131.0.degree., color
     50 (APHA scale). The total process was carried out in N atm.
    ANSWER 32 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN
T.7
ACCESSION NUMBER: 1961:76007 CAPLUS
DOCUMENT NUMBER:
                         55:76007
ORIGINAL REFERENCE NO.: 55:14391a-c
TITLE:
                        Catalytic oxidation of hydrocarbons
                        Benichou, Samuel; Beyrard, Norbert R.; Benzimra,
INVENTOR(S):
PATENT ASSIGNEE(S): Societe d'etudes de techniques industrielles nouvelles
DOCUMENT TYPE: Patent
LANGUAGE:
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:
     PATENT NO. KIND DATE APPLICATION NO. DATE
FR 1209169 19600229 FR
     PATENT NO.
     FR 1209169
     DE 1210791
                                          DE
     GB 912373
                                          GB
     GB 912517
                                          GB
     GB 925173
                                          GB
                           1963
     US 3072465
                                          HS
                                                                     /--
    US 3180877
                           1965
                                                                     <--
   A process for the air oxidn. of hydrocarbons within
     temp. limits in successively larger catalyst chambers was
     described. C10H8 60 kg./hr. was injected into 2000 cu. m. air. The mixt.
     was heated to 350.degree. and was passed through a bed of tableted
     catalyst. Part of the C10H8 was converted to phthalic
     anhydride (I) and the temp. rose to 370.degree.. The mixt. was
     cooled to 350.degree. by the injection of water before passing to the next
     chamber. A 95% yield of I was obtained after similar passage through 6
     more chambers, with cooling after each stage.
   ANSWER 33 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN
1.7
ACCESSION NUMBER: 1960:33928 CAPLUS
DOCUMENT NUMBER:
                        54:33928
ORIGINAL REFERENCE NO.: 54:6552i,6553a-b
                        Fumaric acid
INVENTOR(S):
                        Stefaniak, Walter J.
PATENT ASSIGNEE(S): Allied Chemical Corp. DOCUMENT TYPE: Patent
LANGUAGE:
                         Unavailable
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:
     PATENT NO.
                 KIND DATE
                                         APPLICATION NO. DATE
    US 2914559 19591124 US
AB
     A process was described for the conversion of maleic acid (I) to
     fumaric acid (II). High yields of II were obtained if an aq. soln. of I
```

was heated to 70-110.degree. in the presence of Bro3- ions as catalyst. Addn. of BO3- ions increased the efficiency of the bromate catalyst. Strong mineral acids inhibited the isomerization of I to II. Thus, maleic anhydride (III) 950 was added to KBrO3 (IV) 2.5 in H2O 1550 parts, kept initially at 95.degree., at such a rate that the temp. was held between 100-105.degree.. After addn. of IV 2.5 addnl. parts the soln. was kept 1 hr. at 105-10.degree.. Then the batch was cooled to 15-20.degree., the ppt. washed, and dried to yield II 1068 parts. A 5% soln. of the product in EtOH had a color of 10 on the Hazen scale. A soln. contg. III 950 in H2O 950 was charged at 100-5.degree. within 30 min. with a catalyst soln. contg. IV 10 and NaBO3.H2O (V) 2.5 in H2O 150 parts. From the mixt, II 1090 parts was isolated as described above. With catalyst solns. contq. IV and V the conversion of I to II was carried out in crude solns. of I obtained by trapping in the catalyst solns. the gaseous products from the catalytic oxidn. of C6H6 to III or by trapping the residual gaseous products resulting from the synthesis of phthalic anhydride (VI) from naphthalene after removal of VI. The II obtained by these processes had a brownish color but treatment with C yielded II with a very satisfactory color.

ANSWER 34 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN

ACCESSION NUMBER: 1958:50867 CAPLUS

DOCUMENT NUMBER: 52:50867 ORIGINAL REFERENCE NO.: 52:9212d-f

TITLE: Phthalic anhydride

INVENTOR(S): Johannsen, Adolf; Luehdemann, Rolf

PATENT ASSIGNEE(S): Badische Anilin- & Soda-Fabrik Akt.-Ges.

DOCUMENT TYPE: Patent LANGUAGE: Unavailable

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

DATE APPLICATION NO. DATE KIND DATE PATENT NO. ----------

19571203 US

An improvement in the process for producing phthalic anhydride (I) by the oxidation of naphthalene (II) with air over a fluidized V2O5 catalyst is described. In this process unreacted II is recycled, and large chambers for the sepn. of I are unnecessary. Thus, in a continuous process II is oxidized in vapor phase with air in a fluidized solid V205 catalyst zone at 345.degree. to produce a vaporous-gaseous reaction mixt. (III) contg. I. III is cooled to not below 132.degree. to condense I in a liquid form. I is sepd. The residual III contg. unreacted II and uncondensed I is returned to the catalyst zone along with fresh II and air. Advantages and applications of the

ANSWER 35 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN

ACCESSION NUMBER: 1954:7407 CAPLUS DOCUMENT NUMBER:

process are discussed.

48:7407 ORIGINAL REFERENCE NO.: 48:1421i,1422a

TITLE: Oxidation of hydrocarbons

INVENTOR(S): Keith, Percival C. PATENT ASSIGNEE(S): M. W. Kellogg Co. DOCUMENT TYPE: Patent

LANGUAGE: Unavailable

FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

> APPLICATION NO. DATE PATENT NO. KIND DATE

US 2616898 19521104 AB CH4 is oxidized to H2CO or C10H8, to .omicron.-C6H4(CO)2O in a continuous fluid flow process by bringing the hydrocarbon vapors at a high velocity and at about 1000.degree.F. into contact with CuO in 1 reactor, sepg. the org. product from reduced CuO, reoxidizing the catalyst with air in a 2nd reactor, and recycling it to the process.

ANSWER 36 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN

ACCESSION NUMBER: 1952:40587 CAPLUS

DOCUMENT NUMBER: 46:40587

ORIGINAL REFERENCE NO.: 46:6876e-h

TITLE: Apparatus and process for circulating powdered solid in chemical treatment

INVENTOR(S):

Hemminger, Charles E. Standard Oil Development Co. PATENT ASSIGNEE(S):

DOCUMENT TYPE: Patent

Unavailable LANGUAGE:

FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE
US 2595254 19520506 US

A process is described in which gaseous reactants are brought into contact with a powd, material in the reaction zone. The reactants flow upwardly and maintain, in suspension, a solid in powd. form. The powder acts as a heat-absorbing or releasing medium and thus tends to maintain the reactants within some given desired temp. range which is optimum for the reaction in question. This continuous process is adaptable to a wide range of vapor-phase chem. reactions. Examples include, oxidation of naphthalene to phthalic anhydride, oxidation of SO2 to SO3 by V oxide, hydrogenation of hydrocarbons, Fischer synthesis, MeOH synthesis, H production from CH4, oxidation of C3H8 and C2H6 to the corresponding alcs., cracking of hydrocarbons, synthesis of phosgene, bauxite treatment of naphthas, NH3 from the oxides of N, chlorination of hydrocarbons, nitration of C6H6, isomerization of C4H10, polymerization of olefins, and cracking triisobutylene. The conditions of temp, and pressure are based on the individual process, and it is preferable to use a process which does not poison the catalyst.

ANSWER 37 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN

ACCESSION NUMBER: 1951:27105 CAPLUS

DOCUMENT NUMBER: 45:27105

ORIGINAL REFERENCE NO.: 45:4743h-i

TITLE: Controlled catalytic oxidation INVENTOR(S): INVENTOR(S): Rollman, Walter F.
PATENT ASSIGNEE(S): Standard Oil Development Co.
DOCUMENT TYPE: Patent
LANGUAGE: Unavailable

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE
US 2526689 19501024 US

.omicron.-C6H4(CO)2O may be prepd. by partial selective oxidation of C10H8 or .omicron.-xylene. Feed vapor is fed concurrently with the suspended catalyst through a reactor at 800-1100.degree.F. Feed concns. of 1.5-2.5 mol.-% are used, and the contact time is very short. The mixt. is abruptly sepd. in a separator and vapor stripped from the catalyst, which is reactivated and returned to the process

## 18/08/2003Page 26 12:19 <golam shame: 08/18/2003

This process is also applicable for the conversion of .omicron.-toluic acid to phthalic acid, C2H4 to C2H4O, C3H6 to acrolein, and the oxidation of side-chain heterocyclic compds. to their carboxylic derivatives.

ANSWER 38 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN

ACCESSION NUMBER: 1950:41730 CAPLUS

DOCUMENT NUMBER: 44:41730 ORIGINAL REFERENCE NO.: 44:8022e-h

TITLE: Vanadium pentoxide catalysts

INVENTOR (S): Cooper, Wm. C.

PATENT ASSIGNEE(S): Pittsburgh Coke and Chemical Co.

DOCUMENT TYPE: Patent

LANGUAGE: Unavailable

FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

> APPLICATION NO. DATE US 2510803 19500606

A V2O5 catalyst for vapor-phase oxidation of C10H8 to phthalic anhydride and C6H6 to maleic anhydride is prepd. by coating an inert carrier with V2O5 from a colloidal soln. under conditions such that the water is evapd. as fast as the soln. is brought into contact with the carrier particles. The catalytic coating so produced is more adherent and of greater and more uniform catalytic activity than that of previous catalysts. E.g., 60 g. of NH4 vanadate is heated cautiously to drive off NH3 and reoxidize any reduced V compds. The mass is then heated to 850.degree., and the molten material is slowly poured with vigorous agitation into 3000 ml. of distd. H20 having a temp. of 20.degree.. The soln. is filtered to give a stable, deep reddish brown soln. contg. about 1.5% V205. Then 100 g. of 4-8 mesh fused Al203 is placed in a 500-ml. flask rotating at 10-12 r.p.m. The colloidal soln. is added dropwise while the water in the soln. is evapd. by application of heat to the bottom of the flask, in such a manner that no liquid is accumulated on the bottom of the flask. When 300 ml. of soln. has been added, the operation is complete. The Al203 particles are coated with a lustrous, gun-metal blue layer of V205 amounting to about 4% of the total product. Other examples include prepn. of a catalyst for a fluidized catalytic process. The concn. of colloidal soln. may be 0.1-5% V205, preferably 1-3%. The color of the catalyst changes with the extent of drying of the coat, from qun-metal blue to red brown and finally to orange or yellow. It is preferable to stop the heating before reaching orange or yellow. Other methods of prepn. of the colloidal soln. may be used, as well as other colloidal materials in addn. to V205.

ANSWER 39 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN

1950:12757 CAPLUS ACCESSION NUMBER:

DOCUMENT NUMBER: 44:12757

ORIGINAL REFERENCE NO.: 44:2561i,2562a-b

TITLE: Controlled catalytic vapor-phase process

INVENTOR (S): Longwell, John P.

PATENT ASSIGNEE(S): Standard Oil Development Co.

DOCUMENT TYPE: Patent

LANGUAGE: Unavailable

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE US 2491500 19491220 US

A process is described for improved control of the time of

## 18/08/2003Page 27 12:19 <golam shame 08/18/2003

contact and of temp. in the partial oxidation of aromatic hydrocarbons to o-C6H4(CO)20 in the vapor phase. In an elongated cylindrical converter, 20-40-mesh spheres, of fused V2O5 are poured down through a rising stream of reactant vapors introduced in the lower half of the converter. Steam is used to strip vapor from the catalyst before it reaches a collecting and heat-exchange zone at the bottom. The catalyst is returned to the top of the converter through a transfer line with the aid of steam. With 0.8 mol.-% C10H8 in the feed, a contact time of 0.5 sec., and av. conversion temp. 1050.degree., the yield was 87 mol.-% C6HCO)20 and 10 mol.-% maleic anhydride.

L7 ANSWER 40 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN

ACCESSION NUMBER: 1950:10218 CAPLUS

DOCUMENT NUMBER: 44:10218

ORIGINAL REFERENCE NO.: 44:2022f-h

TITLE: Oxidation of aromatic hydrocarbons

INVENTOR(S): Welty, Alfred B., Jr.; Rollman, Walter F.

PATENT ASSIGNEE(S): Standard Oil Development Co.

DOCUMENT TYPE: Patent
LANGUAGE: Unavailable

LANGUAGE: Unavailable FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE
US 2489346 19491129 US <

The same method of heat control is applied to a similar oxidation process in which the V oxide catalyst is in the form of a 10-60, preferably 20-40, mesh powder, consisting of fused microspheres. The catalyst may be prepd. by fusing V oxide with or without a promoter, such as K sulfate, cooling the melt on a quartz surface in thin sheets, grinding and screening, passing the particles of the desired size slowly through a quartz tube at 1700-1800.degree.F., and allowing the fused particles to solidify by a free fall of several ft. through cool air. The catalyst is maintained in a turbulent condition by the upward flow of the feed gases at 1-10 ft./sec.

L7 ANSWER 41 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN ACCESSION NUMBER: 1949:39024 CAPLUS

DOCUMENT NUMBER: 43:39024

ORIGINAL REFERENCE NO.: 43:7046f-i,7047a-d

TITLE: Dicarboxylic acid anhydrides
INVENTOR(S): Levine, Irving E.; Claussen, Wm. H.

PATENT ASSIGNEE(S): California Research Corp.

DOCUMENT TYPE: Patent
LANGUAGE: Unavailable

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE
US 2474002 19490621 US

AB Phthalic anhydride (I) is produced from a hydrocarbon mixt., which consists substantially of compds. not convertible by direct oxidation to the anhydride, in a 5-stage process comprising: (1) aromatizing a petroleum fraction or the like to obtain a reaction mixt. of I-convertible and I-inconvertible hydrocarbons consisting of aromatic compds. and usually also nonaromatic compds.; (2) sepg. from the reaction mixt. an aromatic fraction consisting predominantly of I-inconvertible compds; (3) treating the fraction from step 2 nondestructively to obtain mixed alkylbenzenes contg. a minor proportion of I-inconvertible with a major proportion of I-convertible alkylbenzenes; (4) treating the alkylbenzenes from step 3 to eliminate the

I-inconvertible alkylbenzenes by destructive oxidation; and (5) producing I from the convertible alkylbenzenes. A naphthenic hydrocarbon mixt. produced from naphthene-type petroleum crude oils and consisting essentially of hydrocarbons having 6-12 C atoms in the mol. is a desirable feed stock. The fraction should boil preferably within the approx. range 82-160.degree.. The mixt. sepd. in step 2 should contain preferably less than 15% nonaromatic hydrocarbons, and should boil in the approx. range 135-146.degree.. Superfractionation is preferred for the sepn. in step 3. and should provide a fraction contg. about 15% I-inconvertible hydrocarbons. I contg. 1% or less aromatic impurities can be obtained in good yields from alkylbenzene residues contg. less than 10% to 30% I-inconvertible hydrocarbon impurities, even though these impurities be alkylbenzenes separable, if at all, only with great difficulty by superfractionation. The I-inconvertible hydrocarbons are eliminated by over-oxidation during partial oxidation of the I-convertible alkyl benzenes. The oxidation step is carried out by mixing the alkylbenzene vapors with air and passing the gaseous mixt. over a V205 catalyst maintained at a dark-red heat. Only a relatively short zone of the catalyst, 1/3 to 1/6 of the bed, needs to be maintained at this temp. in order to secure the required degree of over-oxidation. The molar ratio of air to hydrocarbon is desirably in the range 50:1 to 150:1. The I-inconvertible hydrocarbons are converted mainly to CO2 and water, and the I is easily sepd. from the gases by cooling and condensation. Preferred catalysts for aromatizing naphthenic petroleum hydrocarbons are the Mo oxide-Al203 and V oxide-Al2O3 catalysts, particularly those obtained by copptn. to yield an interlocked oxide of gel structure. For aromatization of paraffinic hydrocarbons by dehydrocyclization, suitable catalysts may be prepd. by impregnating granulated, activated Al203 with an ag. soln. of Cr203 to yield 8% Cr203 on the Al203. The impregnated particles are dried and preferably reduced in place in a H atm. before use. For the oxidation a nonporous catalyst in which V205 is an active component has been found to give best results. Porous catalysts, though not precluded, have been found less effective, and tend to increase over-oxidation of the I-convertible alkylbenzenes. A preferred-type oxidation catalyst may be prepd. by evapq. an ag. paste of chemically pure NH4 metavanadate on 20-mesh, granular Al, and igniting the coated granules at 649.degree. to liberate NH3 and form V2O5, which fuses the granules into a coherent mass. Cf. C.A. 42, 4610d.

ANSWER 42 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN ACCESSION NUMBER: 1949:34899 CAPLUS

DOCUMENT NUMBER: 43:34899

ORIGINAL REFERENCE NO.: 43:6338e-q

TITLE:

Catalytic partial oxidation process INVENTOR(S): Beach, Leland K.; Connolly, Gerald C.

PATENT ASSIGNEE(S): Standard Oil Development Co.

DOCUMENT TYPE:

Unavailable LANGUAGE:

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 2471853		19490531	US	

A catalyst-impregnated silica or alumina hydrous oxide gel, heated above 700.degree. to reduce the sorptive value, can be used as a fluid catalyst in partial oxidation processes

Purified silica hydrogel, d. 0.691, is ground in a ball mill with NH4VO3 soln., and the mixt. is heated 3 hrs. at 870.degree. to give a catalyst, d. 0.81, contg. 30% V205. A mixt. of 0.99 vol. % C10H8 and 40 vol. % steam in air is heated to 460.degree. and passed through a 18/08/2003Page 29 12:19 <golam shame: 08/18/2003

reaction zone of the catalyst at 0.1 sec. contact time. The product is sepd. and condensed to give 77% phthalic anhydride. Cf. Pirzer, C.A. 41, 7731d.

L7 ANSWER 43 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN

ACCESSION NUMBER: 1948:34407 CAPLUS

DOCUMENT NUMBER: 42:34407

ORIGINAL REFERENCE NO.: 42:7337e-g

TITLE: Oxidation of aromatic compounds INVENTOR(S): Morrell, Charles E.; Beach, Leland K.

PATENT ASSIGNEE(S): Standard Oil Development Co.

DOCUMENT TYPE: Patent

LANGUAGE: Unavailable

FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE

US 2443832 19480622 US <--Partially oxidized alkylated aromatic hydrocarbons are catalytically

oxidized in the vapor phase to produce polybasic aromatic acids or anhydrides. Thus, omicron.-toluic acid, 1 mol., is oxidized with 100 mols. air at 4000 vols./vol./hr. and 450.degree., over V205 catalyst, to give 95 mol. % phthalic anhydride and only a trace of maleic anhydride. Under similar conditions, but with

direct oxidation of the aromatic hydrocarbons, omicron.-xylene gives 67% phthalic anhydride and 7% maleic anhydride,

while C10H8 gives 76% phthalic anhydride and 8% maleic anhydride. The process is adaptable to either the fixed-bed or the fluid-catalyst technique.

L7 ANSWER 44 OF 46 CAPLUS COPYRIGHT 2003 ACS ON STN ACCESSION NUMBER: 1947:39220 CAPLUS

DOCUMENT NUMBER: 41:39220

ORIGINAL REFERENCE NO.: 41:7740b-d

TITLE: Phylanic anhydride

INVENTOR(S): Ruthruff, Robert F.

PATENT ASSIGNEE(S): Sherwin-Williams Co.

DOCUMENT TYPE: Patent
LAMMIAGE.

LANGUAGE: Unavailable

FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE

US 2425398 19470812 US A process is described covering the manuf. of phthalic

AB A process is described covering the manuf. of phthalic anhydride from a petroleum fraction isolated from a reformed petroleum naphtha and contg. substantial amts. of naphthalene and alkylnaphthalenes. A petroleum naphtha, boiling from about 225.degree. to 440.degree.F., is, after subjection to reforming operations with MoO2 or Cr2O3 catalyst at 925.degree. to 1025.degree.F. in the presence of H and 300 lb./sq. in., distilled to yield, besides gas and gasoline, a bottom fraction (I) boiling from 453.degree. to 752.degree.F. A 10 to 60% overhead fraction from I is brought into contact with air at 115.degree.F. and the mixt. is passed over V2O5 catalyst at 400-500.degree.F., 1 to 2 atm., and 0.15 to 0.5 second contact time. The reaction is highly exothermic and Hg under CO2 pressure is used for cooling. A yield of 30.7 parts of phthalic anhydride was obtained per 100 parts

L7 ANSWER 45 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN ACCESSION NUMBER: 1947:13436 CAPLUS

18/08/2003Page 30 12:19 <golam shame 08/18/2003

DOCUMENT NUMBER:

41:13436

ORIGINAL REFERENCE NO.: 41:2747e-f

TITLE:

Improved process for manufacturing dicarboxylic anhydrides

INVENTOR (S):

Porter, Frank The Solvay Process Co.

PATENT ASSIGNEE(S): DOCUMENT TYPE:

Patent

LANGUAGE:

Unavailable

PATENT INFORMATION:

FAMILY ACC. NUM. COUNT: 1

PATENT NO. KIND DATE

APPLICATION NO. DATE

US 2415531 19470211 US

Phthalic and maleic anhydrides are prepd. by an improved process

, utilizing the effluent reaction vapors as cooling media for the catalyst chamber by periodically reversing the flow of the gaseous stream. Increased hydrocarbon to O ratios are made possible by eliminating conventional adiabatic designs necessitating use of excess O or air as heat-dissipating agents.

ANSWER 46 OF 46 CAPLUS COPYRIGHT 2003 ACS on STN

ACCESSION NUMBER: 1939:20112 CAPLUS DOCUMENT NUMBER:

33:20112

ORIGINAL REFERENCE NO.: 33:2913i,2914a TITLE:

Phthalic anhydride Porter, Frank

INVENTOR (S): PATENT ASSIGNEE(S):

Solvay Process Co. Patent

DOCUMENT TYPE: LANGUAGE:

Unavailable

FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

IIG 2142678

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PATENT NO. KIND DATE APPLICATION NO. DATE

-----19390103 US

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A process such as the catalytic oxidation of

naphthalene in vapor phase comprises passing a mixt. of the aromatic hydrocarbon and an oxidizing gas into brief contact with an oxidation catalyst of high activity to initiate the

oxidation and then passing the mixt. into contact with a catalyst of reduced activity, the catalysts being

disposed in a bed of uniform cross section subjected to external cooling by a medium having about the same temp. throughout the length of the bed. App. is described.

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